- 1 1. A method comprising:
- forming a phase change memory element to be read
- 3 with a voltage greater than or equal to the threshold
- 4 voltage of the element.
- 1 2. The method of claim 1 including forming a phase
- 2 change memory element to have a holding voltage that is at
- 3 least 80 percent of the threshold voltage of the element.
- 1 3. The method of claim 1 including forming a phase
- 2 change memory element to have a threshold voltage that does
- 3 not vary by more than 10 percent with programming currents
- 4 varying as much as two times.
- 1 4. The method of claim 1 including forming a phase
- 2 change memory element including a phase change material
- 3 between a pair of electrodes.
- 1 5. The method of claim 4 including forming a phase
- 2 change material with a lower electrode of titanium silicon
- 3 nitride.
- 1 6. An apparatus comprising:
- a phase change memory element to be read with a
- 3 voltage greater than or equal to the threshold voltage of
- 4 the element.

- 7. The apparatus of claim 6 wherein said element
- 2 includes an upper and a lower electrode and a phase change
- 3 material between said electrodes.
- 1 8. The apparatus of claim 6 wherein said element has
- 2 a holding voltage that is at least 80 percent of the
- 3 threshold voltage of the element.
- 1 9. The apparatus of claim 6 wherein the phase change
- 2 memory element has a threshold voltage that varies by less
- 3 than 10 percent with varying programming currents.
- 1 10. The apparatus of claim 7 wherein said lower
- 2 electrode includes titanium silicon nitride or carbon.
- 1 11. A system comprising:
- a processor;
- 3 a wireless interface coupled to said processor;
- 4 and
- 5 a phase change memory element that is read with a
- 6 voltage greater than or equal to the threshold voltage of
- 7 the element.
- 1 12. The system of claim 11 wherein said interface
- 2 includes a dipole antenna.

- 1 13. The system of claim 11 wherein said element
- 2 includes an upper and lower electrode and a phase change
- 3 material between said electrodes.
- 1 14. The system of claim 13 wherein said lower
- 2 electrode includes titanium silicon nitride.
- 3 15. The system of claim 11 wherein said element has a
- 4 holding voltage that is at least 80 percent of the
- 5 threshold voltage of the element.
- 1 16. The system of claim 11 wherein the phase change
- 2 memory element has a threshold voltage that does not vary
- 3 by more than 10 percent with programming currents varying
- 4 by as much as two times.
- 1 17. A method comprising:
- 2 reading a phase change memory with a voltage
- 3 greater than or equal to the threshold voltage of the phase
- 4 change memory.
- 1 18. The method of claim 17 including using a memory
- 2 controller to cause the phase change memory to be read.

- 1 19. The method of claim 18 including using a memory
- 2 controller that is a separate integrated circuit from an
- 3 integrated circuit including said phase change memory.